

# TF Series Miniature Snap-acting Switches

## Features/Benefits

- Broad range of operating forces
- Ratings up to 21 AMPS
- Wide variety of actuator styles
- Quick connect terminations

## Typical Applications

- Motor controls
- Thermostatics
- Portable tools



## Specifications

CONTACT RATING: From low level\* to 21 AMPS @ 277 V AC.  
 ELECTRICAL LIFE: 300,000 cycles at 10 AMPS @ 250 V AC, consult Customer Service Center for typical life of higher rated switches.  
 INSULATION RESISTANCE: 1,000 M ohm min.  
 DIELECTRIC STRENGTH: 1,500 Vrms min. @ sea level.  
 OPERATING TEMPERATURE: -40°F to 185°F (-40°C to 85°C).  
 OPERATING FORCE: From 15 to 400 grams at actuator button available.  
 MOUNTING: Torque screws 2-5 in/lbs.

\* Low Level=conditions where no arcing occurs during switching, i.e., 0.4 VA max. @ 20 V AC or DC max. Standard electrical life per UL 1054, rated for 6,000 operations.

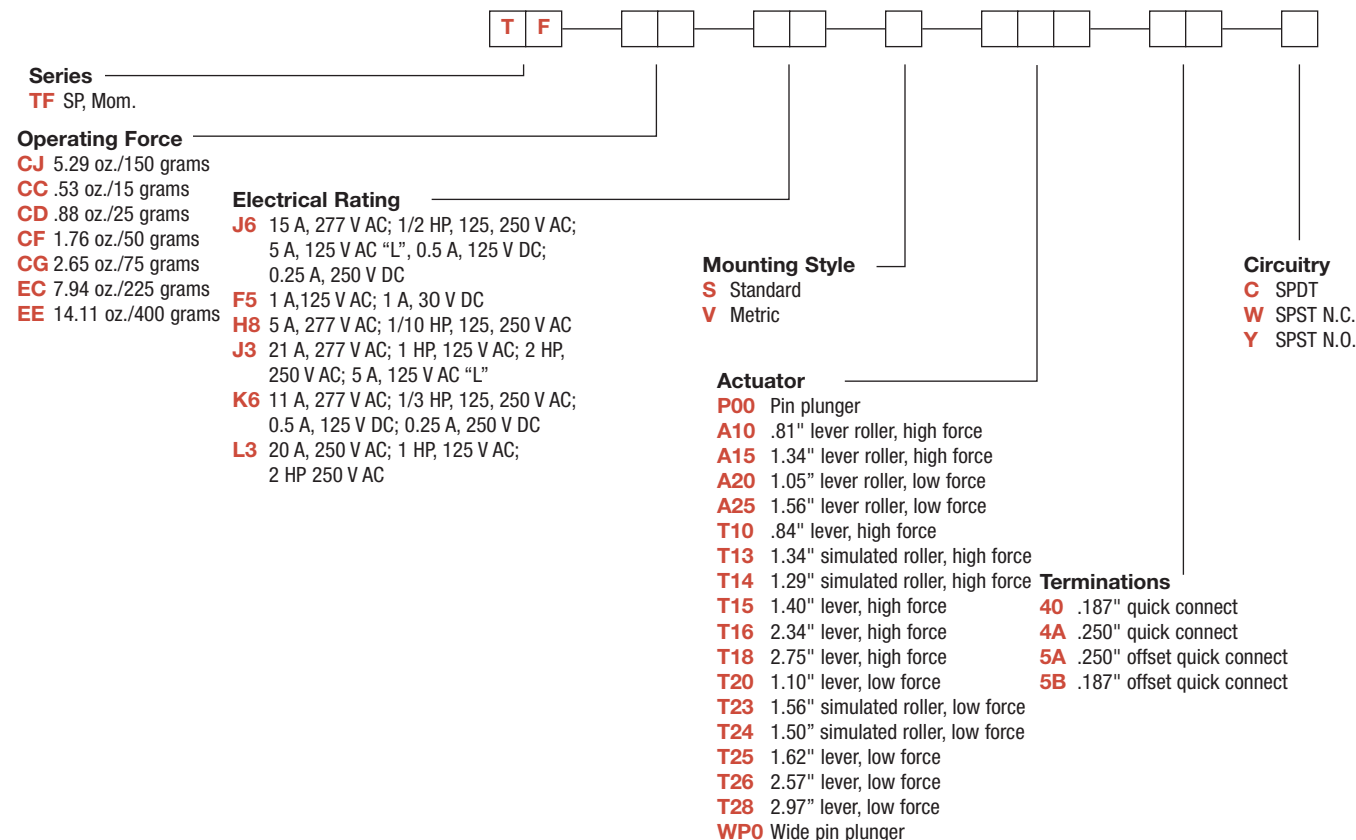
## Materials

SWITCH HOUSING: Thermoplastic (UL 94V-0).  
 ACTUATOR BUTTON: Thermoplastic (UL 94V-0).  
 SPRING: Copper alloy.  
 PIVOT: Brass alloy.  
 MOVABLE CONTACTS: Gold alloy for ratings 1 AMP or less.  
 Fine silver for ratings greater than 1 AMP up to 15 AMPS.  
 Precious metal alloy for ratings greater than 15 AMPS.  
 STATIONARY CONTACTS: Gold alloy for ratings 1 AMP or less.  
 Fine silver for ratings greater than 1 AMP.  
 TERMINALS: Brass alloy for ratings up to 10 AMPS.  
 Copper alloy for ratings greater than 10 AMPS.

**NOTE:** Specifications and materials listed above are switches with standard options. For information on specific and custom switches, consult Customer Service Center.

## Build-A-Switch

To order, simply select desired option from each category and place in the appropriate box. Available options are shown and described on pages J-6 through J-10. For additional options not shown in catalog, consult Customer Service Center.



Dimensions are shown: Inches (mm)  
 Specifications and dimensions subject to change



Snap-acting



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## ELECTRICAL RATING

INTERNATIONAL RATING SYMBOLS	
μ	Microgap construction (less than 3 mm).
~	Alternating current.
T__	Maximum rated use temperature.
50E3	Cycles over 50,000 at rated current.
10E3	Cycles over 10,000 at rated current.
10(3)	Current Rating: First number represents resistive rating; second number represents inductive (motor) rating.

ELECTRICAL RATING	AMPS (REF.)	OPERATING FORCE						
		CC (15)	CD (25)	CF (50)	CG (75)	CJ (150)	EC (225)	EE (400)
F5	1	•	•	•	•	•	•	
H8	5	•	•	•	•	•	•	•
J3	21	X	X	X	X	•	•	•
J6	15	X	X	X	X	•	•	•
K6	11	X	•	•	•	•	•	•
L3	20	X	X	X	X	•	•	•

All models 

Consult Customer Service center for availability and delivery of nonstandard ratings.

\* Low Level=conditions where no arcing occurs during switching, i.e., 0.4 VA max. @ 20 V AC or DC max.

• AVAILABLE

X NOT AVAILABLE

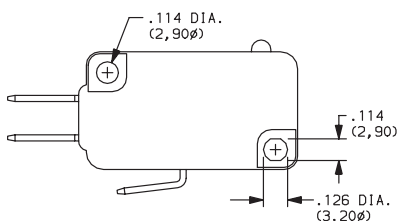
\*\* Available with 4A & 5A terminations only, see page J-10.



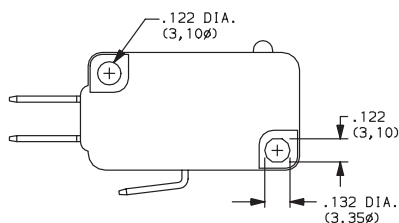
Snap-acting

## MOUNTING STYLE

**S** STANDARD  
For 4-40 screw size



**V** Metric  
For 3 mm screw size



Third Angle Projection

Dimensions are shown: Inches (mm)  
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# TF Series Miniature Snap-acting Switches

## ACTUATOR

OPTION CODE	FIG.	DIM. A	DIM. B	DIM. C	DIM. D
<b>P00</b>	1	.80 (20,3)	—	.578 ± .015 (14,68 ± 0,38)	—
<b>A10</b>	2	.81 (20,6)	.32 (8,1)	.810 ± .020 (20,57 ± 0,51)	.19 dia. (4,80)
<b>A15</b>	2	1.34 (34,0)	.32 (8,1)	.810 ± .030 (20,57 ± 0,76)	.19 dia. (4,80)
<b>A20</b>	2	1.05 (26,7)	.54 (13,7)	.810 ± .050 (20,57 ± 1,27)	.19 dia. (4,80)
<b>A25</b>	2	1.56 (39,6)	.54 (13,7)	.810 ± .075 (20,57 ± 1,91)	.19 dia. (4,80)
<b>T10</b>	3	.84 (21,3)	.32 (8,1)	.600 ± .020 (15,24 ± 0,51)	—
<b>T15</b>	3	1.40 (35,6)	.32 (8,1)	.600 ± .040 (15,24 ± 1,02)	—
<b>T16</b>	3	2.34 (59,4)	.32 (8,1)	.600 ± .065 (15,24 ± 1,65)	—
<b>T18</b>	3	2.75 (69,9)	.32 (8,1)	.600 ± .080 (15,24 ± 2,03)	—
<b>T20</b>	3	1.10 (27,9)	.54 (13,7)	.600 ± .050 (15,24 ± 1,27)	—
<b>T25</b>	3	1.62 (41,1)	.54 (13,7)	.600 ± .070 (15,24 ± 1,78)	—
<b>T26</b>	3	2.57 (65,3)	.54 (13,7)	.600 ± .150 (15,24 ± 3,81)	—
<b>T28</b>	3	2.97 (75,4)	.54 (13,7)	.600 ± .187 (15,24 ± 4,75)	—
<b>T13</b>	4	1.34 (34,0)	.32 (8,1)	.810 ± .030 (20,57 ± 0,76)	.19 dia. (4,80)
<b>T14</b>	4	1.29 (32,8)	.32 (8,1)	.730 ± .030 (18,54 ± 0,76)	.19 dia. (6,40)
<b>T23</b>	4	1.56 (39,6)	.54 (13,7)	.810 ± .065 (20,57 ± 1,65)	.19 dia. (4,80)
<b>T24</b>	4	1.50 (38,1)	.54 (13,7)	.730 ± .060 (18,54 ± 1,52)	.25 dia. (6,40)
<b>WP0</b>	5	.80 (20,3)	—	.635 ± .015 (16,13 ± 0,38)	—

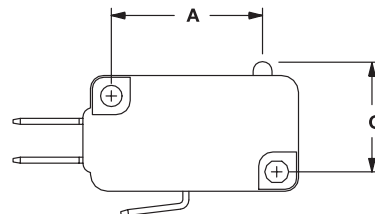


FIG. 1  
Pin Plunger

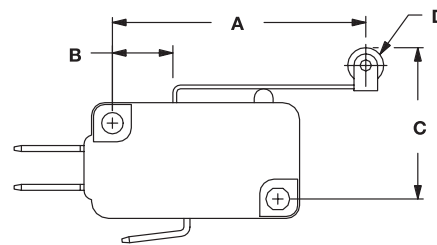


FIG. 2  
Lever Roller

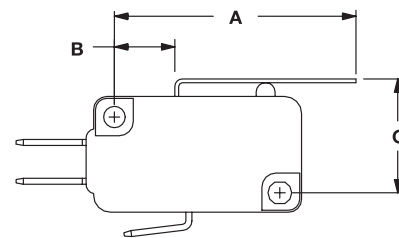


FIG. 3  
Lever

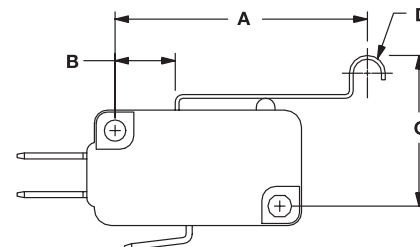


FIG. 4  
Simulated Roller

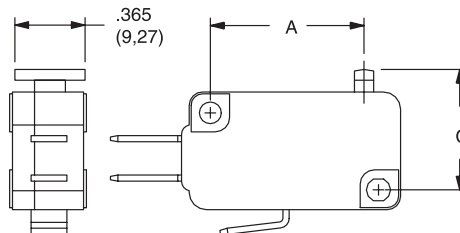
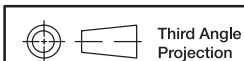


FIG. 5  
Wide Pin



Third Angle  
Projection

Dimensions are shown: Inch (mm)  
Specifications and dimensions subject to change



# TF Series Miniature Snap-acting Switches

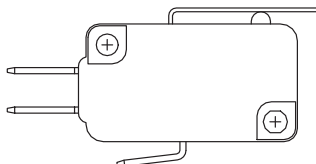
## ACTUATOR

### SWITCH CHARACTERISTICS

OPTION CODE	MAXIMUM OPERATING FORCE (OZ./GRAMS)							MINIMUM RELEASE FORCE (OZ./GRAMS)							MAXIMUM DIFFERENTIAL TRAVEL	MAXIMUM PRETRAVEL	MINIMUM OVERTRAVEL
	CC	CD	CF	CG	CJ	EC	EE	CC	CD	CF	CG	CJ	EC	EE	ALL FORCES	ALL FORCES	ALL FORCES
	(15)	(25)	(50)	(75)	(150)	(225)	(400)	(15)	(25)	(50)	(75)	(150)	(225)	(400)			
A10	.63 18	1.06 30	2.29 65	3.17 90	6.35 180	7.94 225	14.11 400	.21 6	.35 10	.35 10	.53 15	.71 20	1.98 56	3.88 110	.015 (0,38)	.060 (1,52)	.030 (0,76)
A15	.28 8	.42 12	1.06 30	1.59 45	3 85	4.59 130	7.94 225	.07 2	.14 4	.14 4	.18 5	.35 10	.71 20	2.82 80	.030 (0,76)	.100 (2,54)	.065 (1,65)
A20	0.53 15	0.71 20	1.41 40	2.12 60	4.23 120	6 170	9.7 275	0.07 2	0.11 3	0.11 3	0.18 5	0.42 12	0.71 20	1.41 40	0.025 (0,64)	0.12 (3,05)	0.055 (1,40)
A25	.18 5	.28 8	.56 16	.85 24	1.69 48	2.65 75	4.41 125	.04 1	.07 2	.07 2	.07 2	.21 6	.35 10	.71 20	.050 (1,27)	.250 (6,35)	.120 (3,05)
P00	.53 15	.88 25	1.76 50	2.65 75	5.29 150	7.94 225	14.11 400	.21 6	.35 10	.35 10	.53 15	1.23 35	1.98 56	3.88 110	.010 (0,25)	.047 (1,19)	.050 (1,27)
T10	.63 18	1.06 30	2.29 65	3.17 90	6.35 180	7.94 225	14.11 400	.21 6	.35 10	.35 10	.53 15	.71 20	1.98 56	3.88 110	.015 (0,38)	.060 (1,52)	.030 (0,76)
T13	.28 8	.42 12	1.06 30	1.59 45	3 85	4.59 130	7.94 225	.07 2	.14 4	.14 4	.18 5	.35 10	.71 20	2.82 80	.030 (0,76)	.100 (2,54)	.065 (1,65)
T14	.28 8	.42 12	1.23 35	1.76 50	3.17 90	4.76 135	7.94 225	.07 2	.14 4	.14 4	.18 5	.35 10	.71 20	2.82 80	.030 (0,76)	.100 (2,54)	.060 (1,52)
T15	.25 7	.42 12	1.06 30	1.41 40	2.82 80	4.41 125	7.94 225	.07 2	.14 4	.14 4	.18 5	.28 8	.63 18	2.82 80	.030 (0,76)	.110 (2,79)	.065 (1,65)
T16	.18 5	.28 8	.53 15	.78 22	1.59 45	2.47 70	4.23 120	.04 1	.07 2	.07 2	.07 2	.28 8	.35 10	.71 20	.045 (1,14)	.250 (6,35)	.125 (3,18)
T18	N/A	.21 6	.42 12	.71 20	1.41 40	2.12 60	3.53 100	N/A	.04 1	.04 1	.07 2	.18 5	.28 8	.56 16	.062 (1,57)	.300 (7,62)	.155 (3,94)
T20	.53 15	.71 20	1.41 40	2.12 60	4.23 120	6 170	9.70 275	.21 6	.35 10	.35 10	.53 15	.71 20	1.98 56	3.88 110	.030 (0,76)	.140 (3,56)	.060 (1,52)
T23	.18 5	.28 8	.56 16	.85 24	1.69 48	2.65 75	4.41 125	.04 1	.07 2	.07 2	.07 2	.21 6	.35 10	.71 20	.050 (1,27)	.250 (6,35)	.120 (3,05)
T24	0.18 5	0.28 8	0.56 16	0.88 25	1.76 50	2.65 75	4.76 135	0.04 1	0.07 2	0.07 2	0.11 3	0.21 6	0.35 10	0.71 20	.005 (1,27)	0.23 (5,84)	0.11 (2,79)
T25	.18 5	.28 8	.53 15	.88 25	1.59 45	2.47 70	4.23 120	.04 1	.07 2	.07 2	.07 2	.21 6	.35 10	.99 28	.055 (1,40)	.250 (6,35)	.125 (3,18)
T26	N/A	.14 4	.28 8	.42 12	.85 24	1.27 36	2.26 64	N/A	.04 1	.04 1	.05 1.5	.12 3.5	.21 6	.39 11	.100 (2,54)	.500 (12,70)	.235 (5,97)
T28	N/A	N/A	N/A	0.42 12	0.71 20	1.06 30	1.94 55	N/A	N/A	N/A	0.04 1	0.11 3	0.18 5	0.32 9	0.12 (3,05)	.0560 (14,22)	0.285 (7,24)
WP0	.53 15	.88 25	1.76 50	2.65 75	5.29 150	7.94 225	14.11 400	.21 6	.35 10	.35 10	.53 15	1.23 35	1.97 56	3.88 110	.010 (0,25)	.047 (1,19)	.030 (0,51)

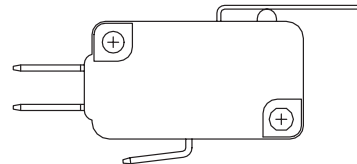
NOTE: For basic switch operating forces, see page J-6.

#### HIGH FORCE, LOW MOTION PIVOT POSITION



Available with actuators A10, A15, T10, T13, T14, T15, T16 and T18.

#### LOW FORCE, HIGH MOTION PIVOT POSITION



Available with actuators A20, A25, T20, T23, T24, T25, T26, and T28.

NOTE: Lever actuator options are available in either of two pivot positions. Levers located in the forward pivot position have lower forces and higher motions. Levers located in the rear pivot position have higher forces and lower motions.

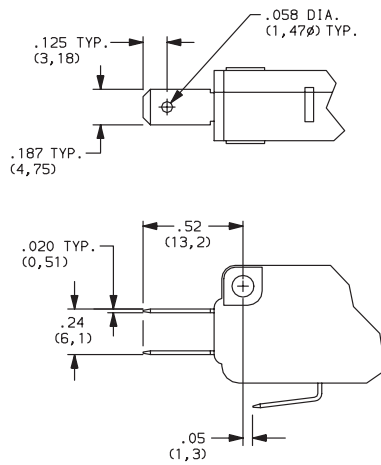


Dimensions are shown: Inches (mm)  
Specifications and dimensions subject to change

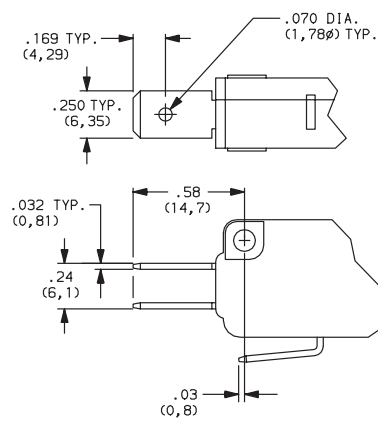
# TF Series Miniature Snap-acting Switches

## TERMINATIONS

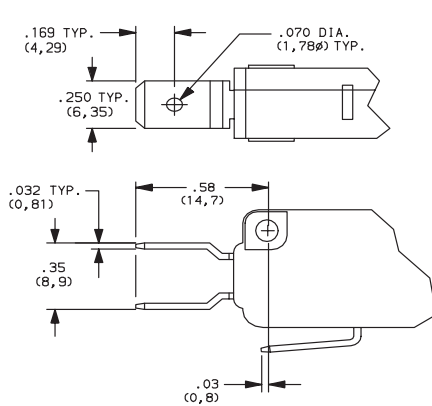
**40** .187" QUICK CONNECT



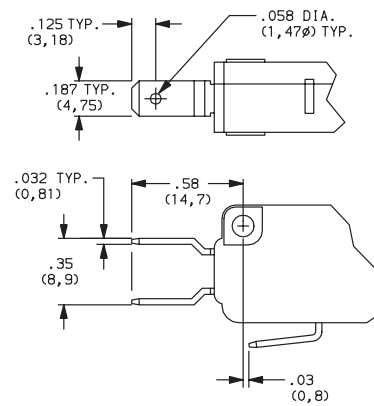
**4A** .250" QUICK CONNECT



**5A** OFFSET .250" QUICK CONNECT



**5B** OFFSET .187" QUICK CONNECT



## CIRCUITRY

- C** SPDT (Single Pole, Double Throw)
- W** SPST N.C. (Single Pole, Single Throw, Normally Closed)
- Y** SPST N.O. (Single Pole, Single Throw, Normally Open)



Third Angle  
Projection

Dimensions are shown: Inch (mm)  
Specifications and dimensions subject to change