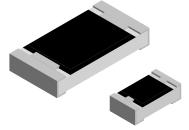


## **Pulse Proof, High Power Thick Film Chip Resistors**



### **FEATURES**

- · Excellent pulse load capability
- Enhanced power rating
- · Double side printed resistor element
- Protective overglaze
- · Pure tin solder contacts on Ni barrier layer
  - provides compatibility with lead (Pb)-free and lead containing soldering processes
- Compliant to RoHS Directive 2002/95/EC
- Halogen-free according to IEC 61249-2-21 definition
- AEC-Q200 gualified, rev. C compliant

#### STANDARD FLECTRICAL SPECIFICATIONS

| STANDARD EL  | ECIR | ICAL 3 | PECIFICATIO  | NJ                                  |                                      |             |                     |          |          |
|--|------|--------|--|-------------------------------------|--------------------------------------|-------------|---------------------|----------|----------|
| MODEL  | INCH |        | RATED<br>DISSIPATION<br>Pro                                      | LIMITING<br>ELEMENT<br>VOLTAGE      | TEMPERATURE<br>COEFFICIENT           |             | RESISTANCE<br>RANGE | SERIES   |          |
|  | шсп  | WEINC  | P <sub>70</sub><br>W   | U <sub>max.</sub> AC/DC             | ppm/K                                | <i>,</i> ,, | Ω                   |          |          |
|  |      |        | 0.125 <sup>(1)</sup>   | 50                                  | ± 100                                | ± 1         | 1R to 1M            | E24; E96 |          |
| CRCW0402-HP e3   | 0402 | RR1005 |  |                                     | ± 200                                | ± 5         |                     | E24      |          |
|  |      |        | Zero-Ohm-Resisto   | r: R <sub>max.</sub> = 0.010        | ) Ω, <i>I<sub>max.</sub></i> = 3 A   |             |                     |          |          |
|  |      |        | 0.25   | 75                                  | ± 100                                | ± 1         | 1R to 1M            | E24; E96 |          |
| CRCW0603-HP e3   | 0603 | RR1608 |  | _                                   | ± 200                                | ± 5         |                     | E24      |          |
|  |      |        | Zero-Ohm-Resisto   | r: <i>R</i> <sub>max.</sub> = 0.008 | 3 Ω, <i>I</i> <sub>max.</sub> = 5 A  |             |                     |          |          |
|  |      | RR2012 | 0.33   | 150                                 | ± 100                                | ± 1         | 1R to 1M            | E24; E96 |          |
| CRCW0805-HP e3   | 0805 |        | 0.55   |                                     | ± 200                                | ± 5         |                     | E24      |          |
|  |      |        | Zero-Ohm-Resisto   | r: R <sub>max.</sub> = 0.005        | 5 Ω, <i>I</i> <sub>max.</sub> = 6 A  |             |                     |          |          |
|  | 1206 | RR3216 | 0.5  | 200                                 | ± 100                                | ± 1         | 1R to 1M            | E24; E96 |          |
| CRCW1206-HP e3   |      |        |  |                                     | ± 200                                | ± 5         |                     | E24      |          |
|  |      |        | Zero-Ohm-Resisto   | r: <i>R</i> <sub>max.</sub> = 0.005 | 5 Ω, <i>I</i> <sub>max.</sub> = 10 A |             |                     |          |          |
|  | 1210 | RR3225 | 0.75   | 200                                 | ± 100                                | ± 1         | 1R to 1M            | E24; E96 |          |
| CRCW1210-HP e3   |      |        |  |                                     | ± 200                                | ± 5         |                     | E24      |          |
|  |      |        | Zero-Ohm-Resistor: $R_{max.} = 0.004 \Omega$ , $I_{max.} = 12 A$ |                                     |                                      |             |                     |          |          |
|  |      | RR3246 |  | 1.5                                 | 000                                  | ± 100       | ± 1                 | 1R to 1M | E24; E96 |
| CRCW1218-HP e3   | 1218 |        | 1.5  | 200                                 | ± 200                                | ± 5         |                     | E24      |          |
|  |      |        | Zero-Ohm-Resisto   | r: R <sub>max.</sub> = 0.004        | 4 Ω, <i>I</i> <sub>max.</sub> = 20 A |             |                     |          |          |
| CRCW2010-HP e3   | 2010 | RR5025 |  | 100                                 | ± 100                                | ± 1         | 1R to 1M            | E24; E96 |          |
|  |      |        | 1.0  | 400                                 | ± 200                                | ± 5         |                     | E24      |          |
| Zero-Ohm-Resistor: $R_{max.} = 0.005 \Omega$ , $I_{max.} = 12 A$ |      |        |  |                                     |                                      |             |                     |          |          |
|  |      | RR6332 | 1.5  | 500                                 | ± 100                                | ± 1         |                     | E24; E96 |          |
| CRCW2512-HP e3   | 2512 |        |  |                                     | ± 200                                | ± 5         | 1R to 1M            | E24      |          |
|  |      |        | Zero-Ohm-Resisto   | r: R <sub>max.</sub> = 0.005        | 5 Ω, <i>I</i> <sub>max.</sub> = 16 A | •           | •                   |          |          |

#### Notes

These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.
Marking: See document "Surface Mount Resistor Marking" (document number 20020).
Power rating depends on the max. temperature at the solder point, the component placement density and the substrate material.
(1) CRCW0402-HP resistors feature a single side printed resistive layer only.

| TECHNICAL SPECIFICATIONS                         |      |                 |                 |                 |                 |                 |                 |                 |                 |
|--|------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| PARAMETER  | UNIT | CRCW<br>0402-HP | CRCW<br>0603-HP | CRCW<br>0805-HP | CRCW<br>1206-HP | CRCW<br>1210-HP | CRCW<br>1218-HP | CRCW<br>2010-HP | CRCW<br>2512-HP |
| Rated dissipation P <sub>70</sub> <sup>(2)</sup> | W    | 0.125           | 0.25            | 0.33            | 0.5             | 0.75            | 1.5             | 1.0             | 1.5             |
| Limiting element voltage Umax. AC/DC             | V    | 50              | 75              | 150             | 200             | 200             | 200             | 400             | 500             |
| Insulation voltage $U_{\text{ins.}}$ (1 min)     | V    | > 75            | > 100           | > 200           | > 300           | > 300           | > 300           | > 300           | > 300           |
| Insulation resistance                            | Ω    |                 |                 |                 | > `             | 10 <sup>9</sup> |                 |                 |                 |
| Category temperature range                       | °C   |                 |                 |                 | - 55 to         | + 155           |                 |                 |                 |
| Weight   | mg   | 0.65            | 2               | 5.5             | 10              | 18              | 31              | 25.5            | 42              |

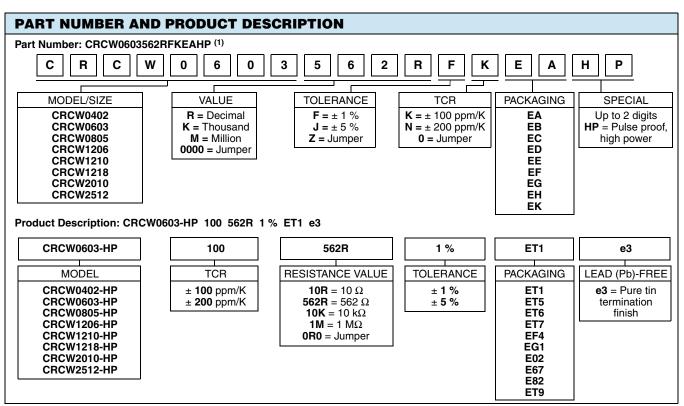
#### Note

The power dissipation on the resistors generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded.



FREE





Note

<sup>(1)</sup> Preferred way for ordering products is by use of the PART NUMBER.

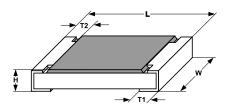
### PACKAGING

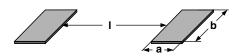
| PACKAGING   |  |                          |                                    |                   |  |             |               |  |  |
|-------------|--|--------------------------|------------------------------------|-------------------|--|-------------|---------------|--|--|
| MODEL       | UNIT                                     | AC                       | PAPER TAPE ON<br>CC. TO IEC 60286- |                   | BLISTER TAPE ON REEL<br>ACC. TO IEC 60286-3, TYPE II |             |               |  |  |
|             |  | QUANTITY                 | PART NUMBER                        | PRODUCT DESC.     | QUANTITY   | PART NUMBER | PRODUCT DESC. |  |  |
| CRCW0402-HP | 180 mm/7"<br>330 mm/13"                  | 10 000<br>50 000         | ED<br>EE                           | ET7<br>EF4        |  |             |               |  |  |
| CRCW0603-HP | 180 mm/7"<br>285 mm/11.25"<br>330 mm/13" | 5000<br>10 000<br>20 000 | EA<br>EB<br>EC                     | ET1<br>ET5<br>ET6 |  |             |               |  |  |
| CRCW0805-HP | 180 mm/7"<br>285 mm/11.25"<br>330 mm/13" | 5000<br>10 000<br>20 000 | EA<br>EB<br>EC                     | ET1<br>ET5<br>ET6 |  |             |               |  |  |
| CRCW1206-HP | 180 mm/7"<br>285 mm/11.25"<br>330 mm/13" | 5000<br>10 000<br>20 000 | EA<br>EB<br>EC                     | ET1<br>ET5<br>ET6 |  |             |               |  |  |
| CRCW1210-HP | 180 mm/7"<br>285 mm/11.25"<br>330 mm/13" | 5000<br>10 000<br>20 000 | EA<br>EB<br>EC                     | ET1<br>ET5<br>ET6 |  |             |               |  |  |
| CRCW1218-HP | 180 mm/7"                                |                          |                                    |                   | 4000   | EK          | ET9           |  |  |
| CRCW2010-HP | 180 mm/7"                                |                          |                                    |                   | 4000   | EF          | E02           |  |  |
| CRCW2512-HP | 180 mm/7"                                |                          |                                    |                   | 2000<br>4000   | EG<br>EH    | E67<br>E82    |  |  |

Pulse Proof, High Power Thick Film Chip Resistors



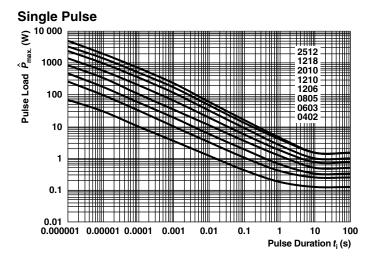
### **DIMENSIONS** in millimeters

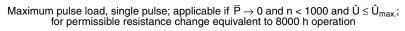




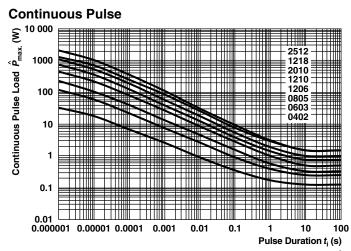
|      | SIZE DIMENSIONS |            |                |             |                |            | SOLDER PAD DIMENSIONS |                |     |      |     |     |  |
|------|-----------------|------------|----------------|-------------|----------------|------------|-----------------------|----------------|-----|------|-----|-----|--|
| 5    |                 | DIMENSIONS |                |             | REFLC          | W SOLD     | ERING                 | WAVE SOLDERING |     |      |     |     |  |
| INCH | METRIC          | L          | W              | н           | T1             | T2         | а                     | b              | I   | а    | b   | I   |  |
| 0402 | 1005            | 1.0 ± 0.05 | $0.5 \pm 0.05$ | 0.3 ± 0.1   | 0.25 ± 0.1     | 0.2 ± 0.1  | 0.4                   | 0.6            | 0.5 |      |     |     |  |
| 0603 | 1608            | 1.6 ± 0.1  | 0.85 ± 0.1     | 0.45 ± 0.1  | 0.3 ± 0.2      | 0.3 ± 0.2  | 0.5                   | 0.9            | 1.0 | 0.9  | 0.9 | 1.0 |  |
| 0805 | 2012            | 2.0 ± 0.15 | 1.25 ± 0.15    | 0.50 ± 0.1  | 0.4 ± 0.2      | 0.35 ± 0.2 | 0.7                   | 1.3            | 1.2 | 0.9  | 1.3 | 1.3 |  |
| 1206 | 3216            | 3.1 ± 0.2  | 1.6 ± 0.15     | 0.50 ± 0.15 | 0.5 ± 0.2      | 0.45 ± 0.2 | 0.9                   | 1.7            | 2.0 | 1.1  | 1.7 | 2.3 |  |
| 1210 | 3225            | 3.2 ± 0.2  | 2.5 ± 0.2      | 0.6 ± 0.1   | $0.45 \pm 0.2$ | 0.4 ± 0.2  | 0.9                   | 2.5            | 2.0 | 1.1  | 2.5 | 2.2 |  |
| 1218 | 3246            | 3.1 ± 0.2  | 4.6 ± 0.2      | 0.6 ± 0.1   | 0.45 ± 0.2     | 0.4 ± 0.2  | 1.05                  | 4.9            | 1.9 | 1.25 | 4.8 | 1.9 |  |
| 2010 | 5025            | 5.0 ± 0.15 | 2.5 ± 0.15     | 0.6 ± 0.1   | 0.6 ± 0.2      | 0.6 ± 0.2  | 1.0                   | 2.5            | 3.9 | 1.2  | 2.5 | 3.9 |  |
| 2512 | 6332            | 6.3 ± 0.2  | 3.15 ± 0.15    | 0.6 ± 0.1   | 0.6 ± 0.2      | 0.6 ± 0.2  | 1.0                   | 3.2            | 5.2 | 1.2  | 3.2 | 5.2 |  |

### **FUNCTIONAL PERFORMANCE**

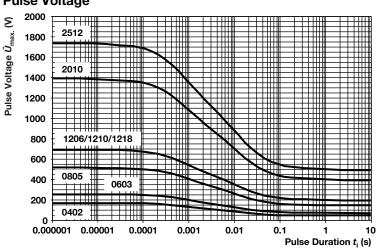




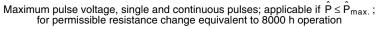


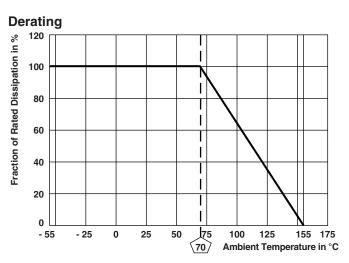


Maximum pulse load, continuous pulses; applicable if  $\overline{P} \le P(\vartheta_{amb})$  and  $\hat{U} \le \hat{U}_{max}$ ; for permissible resistance change equivalent to 8000 h operation



**Pulse Voltage** 





Pulse Proof, High Power Thick Film Chip Resistors



| 1231          | 1                      | DURES AND REQUIREME                                      |   |   |  |  |
|---------------|------------------------|--|---|---|--|--|
| EN<br>60115-1 | IEC<br>60068-2<br>TEST | TEST   | PROCEDURE   | REQUIREMENTS PERMISSIBLE<br>CHANGE (△ <i>R</i> )  |  |  |
| CLAUSE        | METHOD                 |  |   | STABILITY CLASS 2 OR BETTER   |  |  |
|               |                        |  | Stability for product types:  | 1.0 to 1.M0   |  |  |
|               |                        |  | CRCW-HP e3  | 1 $\Omega$ to 1 M $\Omega$  |  |  |
| 4.5           | -                      | Resistance   | -   | ± 1 %, ± 5 %  |  |  |
| 4.7           | -                      | Voltage proof  | <i>U</i> = 1.4 x <i>U</i> <sub>ins</sub> ; 60 s   | -   |  |  |
| 4.13          | -                      | Short time overload                                      | $U = 2.5 \text{ x} \sqrt{P_{70} \text{ x} R}$<br>$\leq 2 \times U_{\text{max}}$ ; duration: According to style            | $\pm$ (0.5 % R + 0.05 Ω)  |  |  |
| 4.17.2        | 58 (Td)                | Solderability  | Solder bath method; Sn60Pb40;<br>non-activated flux; (235 $\pm$ 5) °C; (2 $\pm$ 0.2) s                                    | Good tinning (≥ 95 % covered)<br>no visible damage  |  |  |
| 4.17.2        | 56 (TU)                | Solderability  | Solder bath method; Sn96.5Ag3Cu0.5; non-activated flux; (245 $\pm$ 5) °C; (3 $\pm$ 0.3) s                                 | Good tinning (≥ 95 % covered)<br>no visible damage  |  |  |
| 4.8.4.2       | -                      | Temperature coefficient                                  | (20/- 55/20) °C and (20/125/20) °C  | ± 100 ppm/K, ± 200 ppm/K  |  |  |
| 4.32          | 21 (U <sub>U3</sub> )  | Shear (adhesion)   | RR 1608 and smaller: 9 N<br>RR 2012 and larger: 45 N  | No visible damage   |  |  |
| 4.33          | 21 (U <sub>U1</sub> )  | Substrate bending  | Depth 2 mm; 3 times   | No visible damage,<br>no open circuit in bent position<br>$\pm (0.25 \% R + 0.05 \Omega)$ |  |  |
| 4.19          | 14 (Na)                | Rapid change of temperature                              | 30 min. at - 55 °C; 30 min at 125 °C<br>5 cycles<br>1000 cycles   | $\pm (0.5 \% R + 0.05 \Omega)$<br>$\pm (1 \% R + 0.05 \Omega)$                            |  |  |
| 4.23          | -                      | Dry heat   | -   |   |  |  |
| 4.23.2        | 2 (Ba)                 | Damp heat, cyclic  | 125 °C; 16 h  |   |  |  |
| 4.23.3        | 30 (Db)                | cold   | 55 °C; ≥ 90 % RH; 24 h; 1 cycle   |   |  |  |
| 4.23.4        | 1 (Aa)                 | Low air pressure   | - 55 °C; 2 h  | $\pm$ (2 % R + 0.1 Ω)   |  |  |
| 4.23.5        | 13 (M)                 | -  | 1 kPa; (25 ± 10) °C; 1 h  |   |  |  |
| 4.23.6        | 30 (Db)                | Damp heat, cyclic  | Damp heat, cyclic 55 °C; ≥ 90 % RH; 24 h; 5 cycle   |   |  |  |
| 4.23.7        | -                      | D.C. load  | $U = \sqrt{P_{70} \times R}$  |   |  |  |
| 4.25.1        | -                      | Endurance at 70 °C                                       | U = <u></u> √ <del>P<sub>70</sub> x R</del> ≤ U <sub>max.</sub><br>1.5 h on; 0.5 h off;<br>70 °C; 1000 h<br>70 °C; 8000 h | ± (2 % <i>R</i> + 0.1 Ω)<br>± (4 % <i>R</i> + 0.1 Ω)                                      |  |  |
| 4.18.2        | 58 (Td)                | Resistance to soldering heat                             | Solder bath method; $(260 \pm 5)$ °C; $(10 \pm 1)$ s  | $\pm$ (0.5 % R + 0.05 Ω)  |  |  |
| 4.35          | -                      | Flammability, needle flame test                          | IEC 60695-15-5; 10 s  | No burning after 30 s   |  |  |
| 4.24          | 78 (Cab)               | Damp heat, steady state                                  | (40 ± 2) °C; (93 ± 3) % RH; 56 days   | ± (1 % <i>R</i> + 0.05 Ω)   |  |  |
| 4.25.3        | -                      | Endurance at upper category temperature                  | 155 °C; 1000 h  | ± (2 % <i>R</i> + 0.1 Ω)  |  |  |
| 4.40          | -                      | Electrostatic discharge<br>(human body model)            | IEC 61340-3-1; 3 positive and 3 negative discharges; ESD voltage according to size  | ± (1 % <i>R</i> + 0.05 Ω)   |  |  |
| 4.29          | 45 (XA)                | Component solvent resistance                             | Isopropyl alcohol; 50 °C; method 2  | No visible damage   |  |  |
| 4.30          | 45 (XA)                | Solvent resistance of marking                            | Isopropyl alcohol; 50 °C; method 1;<br>toothbrush   | Marking legible,<br>no visible damage   |  |  |
| 4.22          | 6 (Fc)                 | Vibration, endurance by sweeping                         | $f$ = 10 Hz to 2000 Hz; x, y, z $\leq$ 1.5 mm; A $\leq$ 200 m/s²; 10 sweeps per axis                                      | $\pm$ (0.5 % R + 0.05 Ω)  |  |  |
| 4.37          | -                      | Periodic electric overload                               | U = √15 x P <sub>70</sub> x R ≤2 x U <sub>max.</sub><br>0.1 s "ON"; 2.5 s "OFF"; 1000 cycles                              | ± (1 % <i>R</i> + 0.05 Ω)   |  |  |
| 4.27          | -                      | Single pulse high voltage overload, 10 $\mu s/700~\mu s$ | $\hat{U} = 10 \times \sqrt{P_{70} \times R} \le 2 \times U_{max.}$<br>10 pulses   | ± (1 % <i>R</i> + 0.05 Ω)   |  |  |

All tests are carried out in accordance with the following specifications:

- EN 60115-1, generic specification
- EN 140400, sectional specification
- EN 140401-802, detail specification
- IEC 60068-2, environmental test procedures

Packaging of components is done in paper or blister tapes according to IEC 60286-3.



Vishay

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Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as RoHS-Compliant fulfill the definitions and restrictions defined under Directive 2011/65/EU of The European Parliament and of the Council of June 8, 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (EEE) - recast, unless otherwise specified as non-compliant.

Please note that some Vishay documentation may still make reference to RoHS Directive 2002/95/EC. We confirm that all the products identified as being compliant to Directive 2002/95/EC conform to Directive 2011/65/EU.

Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as Halogen-Free follow Halogen-Free requirements as per JEDEC JS709A standards. Please note that some Vishay documentation may still make reference to the IEC 61249-2-21 definition. We confirm that all the products identified as being compliant to IEC 61249-2-21 conform to JEDEC JS709A standards.