



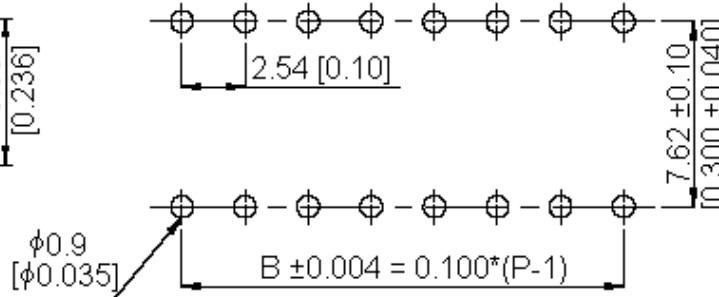
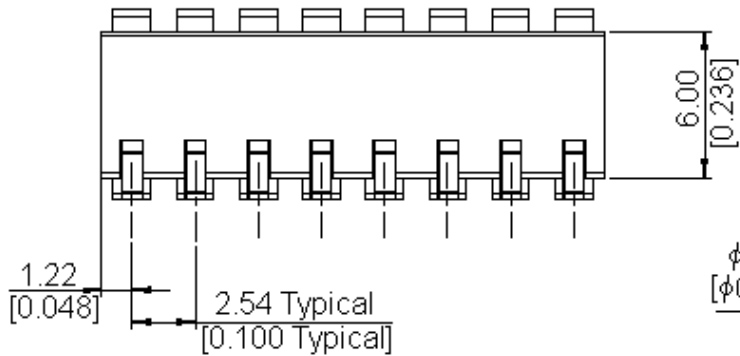
PART NO.

MCEP Series

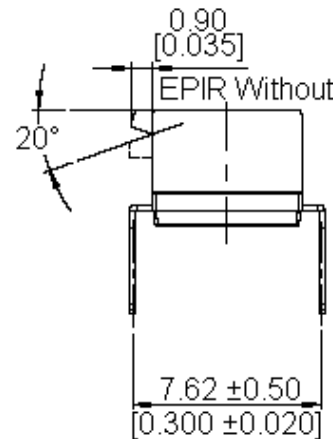
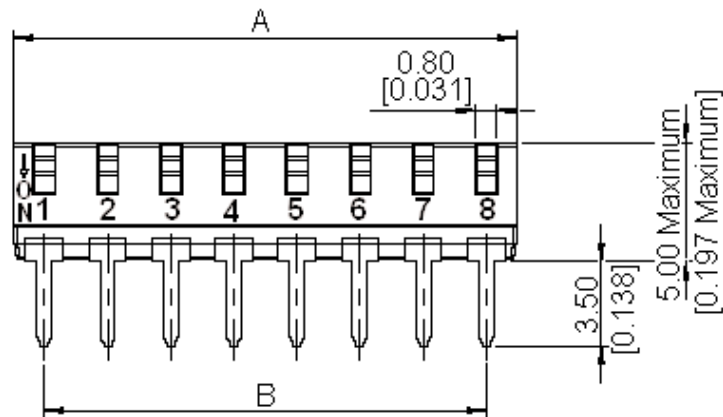
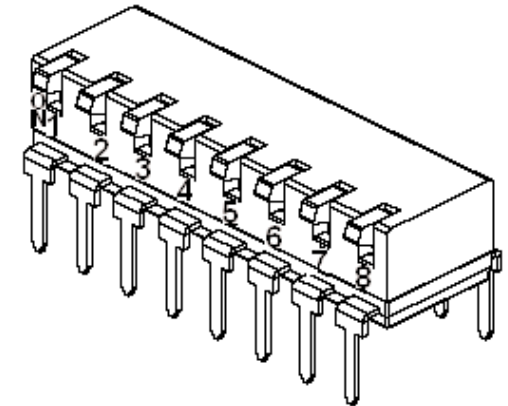
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ECN #	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
-	A	RELEASED	Sumana	17/3/08	Suresh	17/3/08	G. C	01/4/08

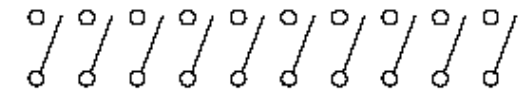
EPI



PCB Layout



Schematic (Typical)



2, 4, 6, 8, 10 Positions Available

Dimensions: Millimetres (Inches)

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APPROVED BY:	DATE:
G.Cook	01/04/08

DRAWING TITLE:

Dual In Line Switches - Piano Type

SIZE	DWG NO.	ELECTRONIC FILE	REV
A	M10000816	EPI(M)-V_DWG	A
SCALE: NTS	U.O.M.: mm (Inches)	SHEET: 1 OF 6	



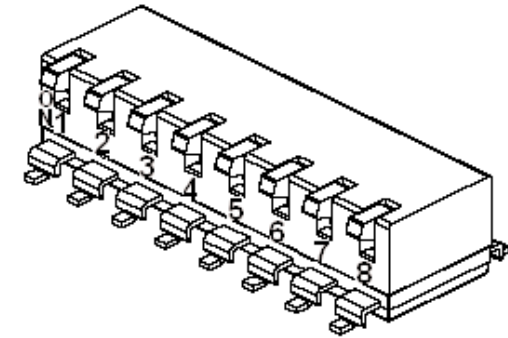
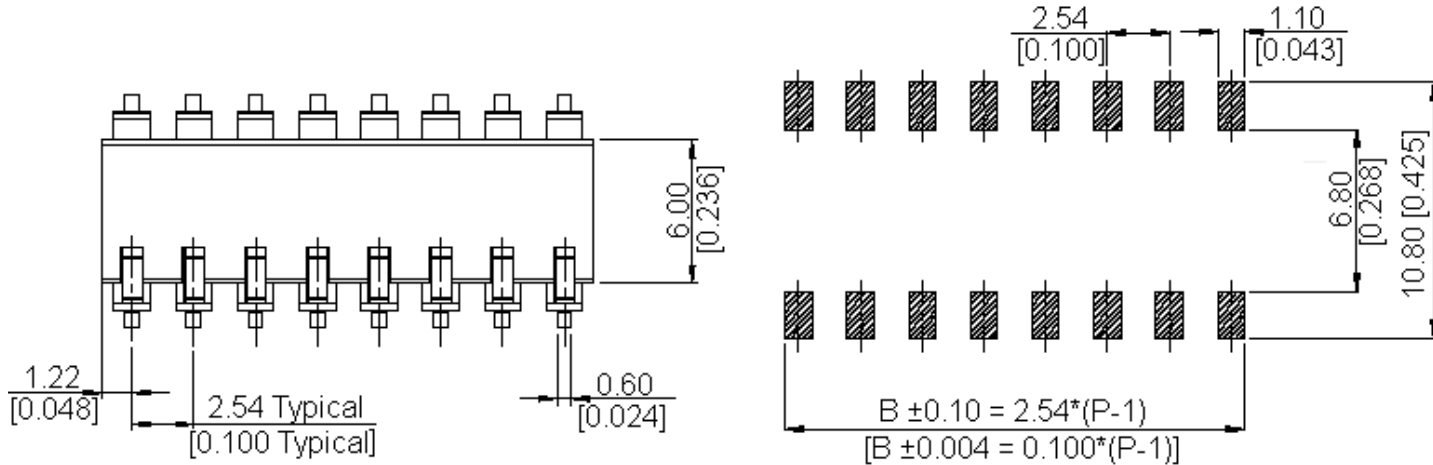
PART NO.

MCEP Series

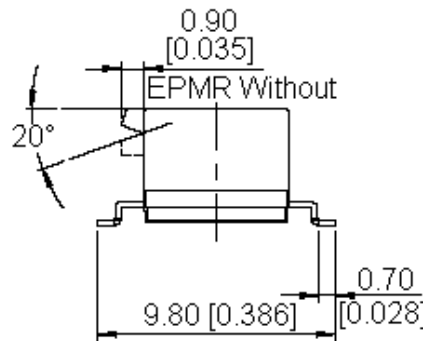
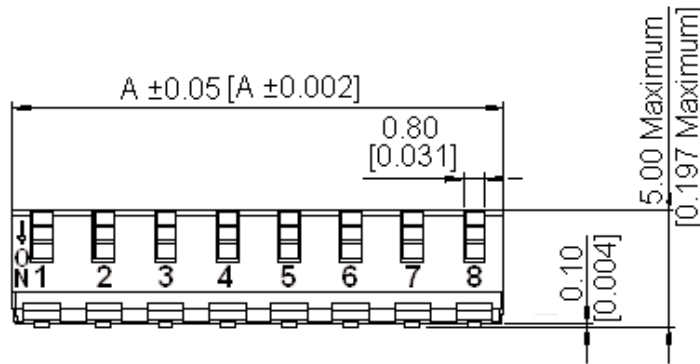
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EPM



PCB Layout



Schematic (Typical)



2, 4, 6, 8, 10 Positions Available

Dimensions: Millimetres (Inches)

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G.Cook	01/04/08

DRAWING TITLE:

Dual In Line Switches - Piano Type

SIZE	DWG NO.	ELECTRONIC FILE	REV
A	M10000816	EPI(M)-V_DWG	A
SCALE: NTS	U.O.M.: mm (Inches)	SHEET: 2 OF 6	



PART NO.

MCEP Series

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-	A	RELEASED	Sumana	17/3/08	Suresh	17/3/08	G. C	01/4/08

**Specifications:**

**Mechanical:**

Maximum operating force : 800gf.  
 Operating temperature range : -20 to +85°C.  
 Storage temperature range : -40 to +85°C.  
 Mechanical life : 2,000 cycles.

**Electrical:**

Electrical life : 2,000 cycles.  
 Rating : 25mA, 24V dc.  
 Maximum contact resistance : 100mΩ at 500V dc.  
 Maximum insulation resistance : 100MΩ at 500V dc.  
 Dielectric strength : 500V ac/1 minute.  
 Circuit : Single pole Single throw.

**Materials:**

Cover : UL 94V-0 Nylon high temperature thermoplastic.  
 Colour : Black.  
 Base : UL 94V-0 Nylon high temperature thermoplastic.  
 Colour : Black.  
 Stem : UL 94V-0 Nylon high temperature thermoplastic.  
 Colour : White.  
 Contact : Alloy copper with gold cladding.  
 Terminal : Brass with gold cladding.

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Suresh	17/03/08
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G.Cook	01/04/08

**DRAWING TITLE:**

**Dual In Line Switches - Piano Type**

<b>SIZE</b> A	<b>DWG NO.</b> M10000816	<b>ELECTRONIC FILE</b> EPI(M)-V_DWG	<b>REV</b> A
<b>SCALE: NTS</b>		<b>U.O.M.: mm (Inches)</b>	<b>SHEET: 3 OF 6</b>

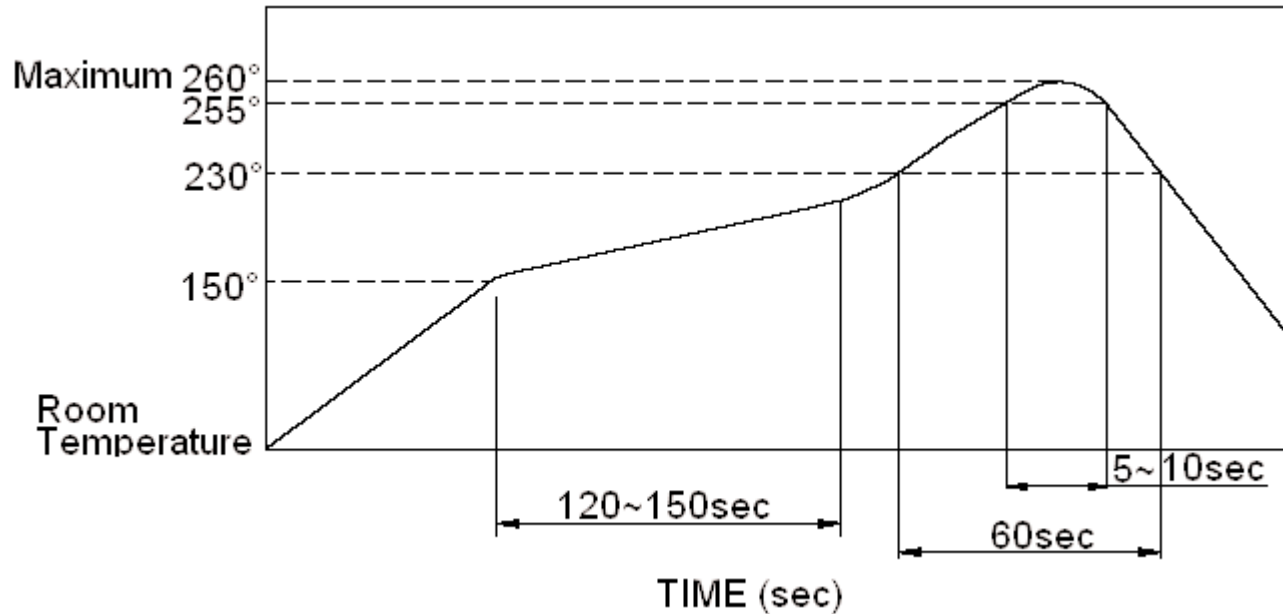


PART NO.

MCEP Series

REVISIONS

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Reflow Temperature Profile

**Soldering Process:**

**Wave soldering:** Recommended solder temperature at 500°F ( 260°C) maximum of 5 seconds for through hole type.

**Hand soldering:** Use a soldering iron of 30 watts, controlled at 350°C approximately maximum 5 seconds while applying.

**Reflow soldering:** When applying reflow soldering, the peak temperature or the reflow Oven should be set at 260°C maximum.

Do not wash the switch except top tape sealed type, which suitable for spray cleaning method from top of the s/w.

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<b>APPROVED BY:</b>	<b>DATE:</b>
G.Cook	01/04/08

<b>DRAWING TITLE:</b>			
<b>Dual In Line Switches - Piano Type</b>			
<b>SIZE</b>	<b>DWG NO.</b>	<b>ELECTRONIC FILE</b>	<b>REV</b>
A	M10000816	EPI(M)-V_DWG	A
<b>SCALE: NTS</b>		<b>U.O.M.: mm (Inches)</b>	<b>SHEET: 4 OF 6</b>



PART NO.

MCEP Series

REVISIONS

ECN #	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
-	A	RELEASED	Sumana	17/3/08	Suresh	17/3/08	G. C	01/4/08

Specification Table

Number of Positions	Dimensions (A)	Dimensions (B)	Part Number
2	4.98 (0.196)	2.54 (0.100)	MCEPI-02
4	10.06 (0.396)	7.62 (0.300)	MCEPI-04
6	15.14 (0.596)	12.70 (0.500)	MCEPI-06
8	20.22 (0.796)	17.78 (0.700)	MCEPI-08
10	25.3 (0.996)	22.86 (0.900)	MCEPI-10
2	4.98 (0.196)	2.54 (0.100)	MCEPM-02
4	10.06 (0.396)	7.62 (0.300)	MCEPM-04
6	15.14 (0.596)	12.70 (0.500)	MCEPM-06
8	20.22 (0.796)	17.78 (0.700)	MCEPM-08
10	25.3 (0.996)	22.86 (0.900)	MCEPM-10

Dimensions : Millimetres (Inches)

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<b>APPROVED BY:</b>	<b>DATE:</b>
G.Cook	01/04/08

<b>DRAWING TITLE:</b>			
<b>Dual In Line Switches - Piano Type</b>			
<b>SIZE</b>	<b>DWG NO.</b>	<b>ELECTRONIC FILE</b>	<b>REV</b>
<b>A</b>	<b>M10000816</b>	EPI(M)-V_DWG	<b>A</b>
<b>SCALE: NTS</b>		<b>U.O.M.: mm (Inches)</b>	<b>SHEET: 5 OF 6</b>



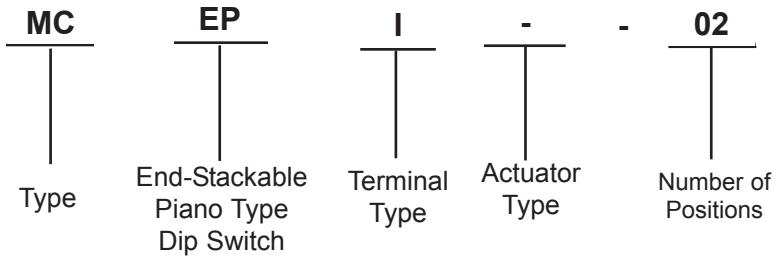
PART NO.

MCEP Series

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-	A	RELEASED	Sumana	17/3/08	Suresh	17/3/08	G. C	01/4/08

Part Number Explanation:



- Terminal Type** : I = Through Hole Type.  
M = SMT Type.
- Actuator Type** : □ = Long Actuator.
- Number of Positions** : 02, 04, 06, 08, 10 Positions.

<http://www.farnell.com>  
<http://www.newark.com>  
<http://www.cpc.co.uk>

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G.Cook	01/04/08

<b>DRAWING TITLE:</b>			
<b>Dual In Line Switches - Piano Type</b>			
<b>SIZE</b>	<b>DWG NO.</b>	<b>ELECTRONIC FILE</b>	<b>REV</b>
<b>A</b>	<b>M10000816</b>	EPI(M)-V_DWG	<b>A</b>
<b>SCALE: NTS</b>		<b>U.O.M.: mm (Inches)</b>	<b>SHEET: 6 OF 6</b>