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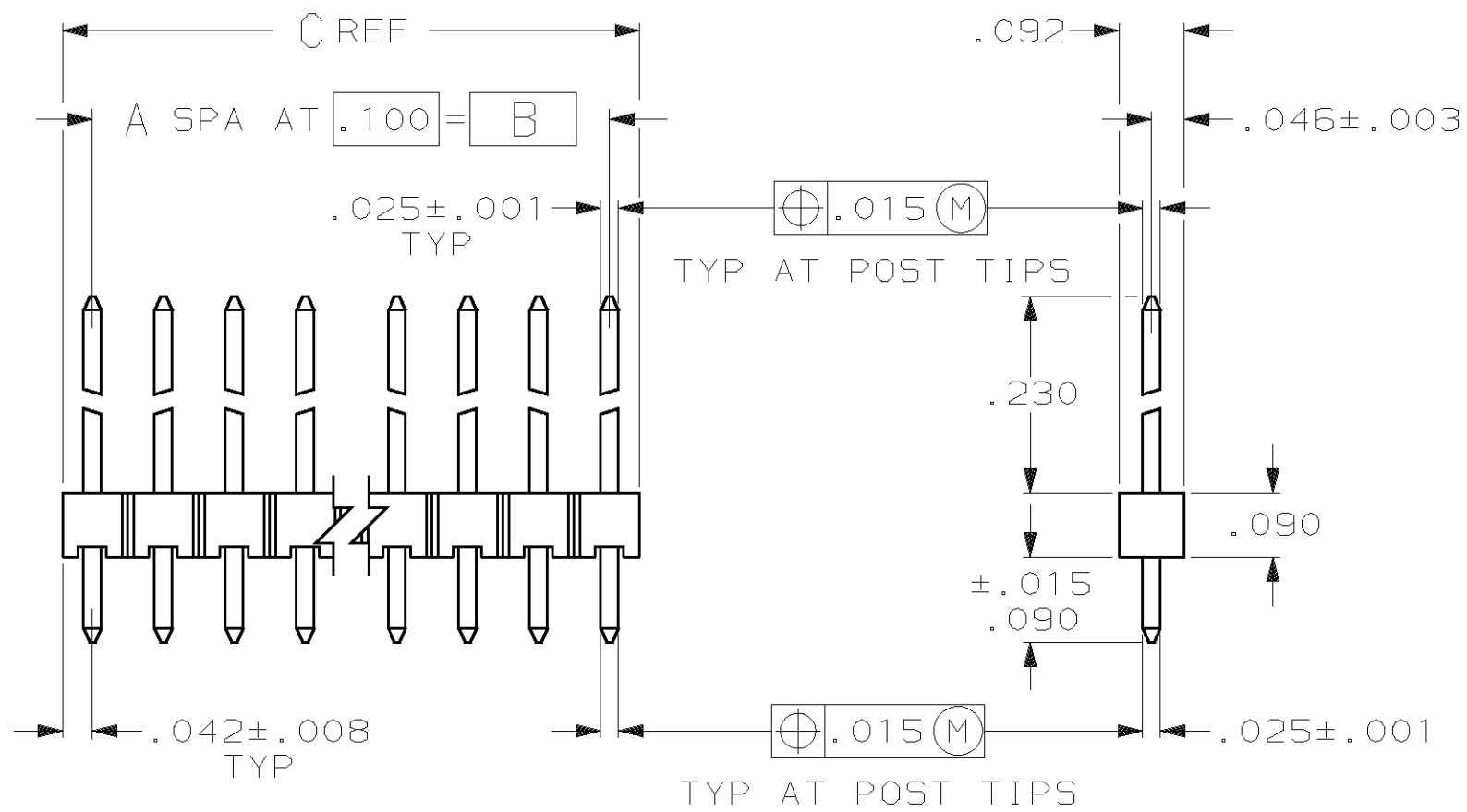
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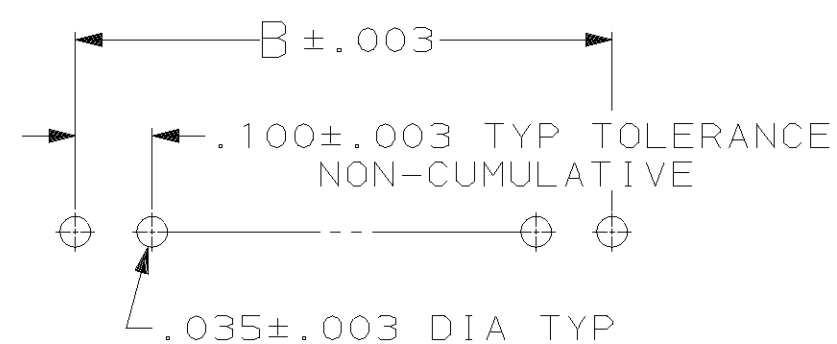
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		REVISIONS				
P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
			A	REV LOC & DIST AD-4171	3-90	BF
			B	REV PER ECN 0010-0187-92	11/23/92	JK
			C	EC 0010-0436-95	2/4/97	GD
			D	REV PER 0621-0244-98	30NOV99	JLG
			E	REV PER 063C-0248-99	31 JAN00	JLG



- 1 ASSEMBLIES MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
 - 2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- ③ .000100-.000200 BRIGHT TIN-LEAD OVER .000050 NICKEL ENTIRE POST

3.984	3.900	39	40	4	-103741-0
3.884	3.800	38	39	3	-9
3.784	3.700	37	38	3	-8
3.684	3.600	36	37	3	-7
3.584	3.500	35	36	3	-6
3.484	3.400	34	35	3	-5
3.284	3.300	33	34	3	-4
3.284	3.200	32	33	3	-3
3.184	3.100	31	32	3	-2
3.084	3.000	30	31	3	-1
2.984	2.900	29	30	3	-0
2.884	2.800	28	29	2	-9
2.784	2.700	27	28	2	-8
2.684	2.600	26	27	2	-7
2.584	2.500	25	26	2	-6
2.484	2.400	24	25	2	-5
2.384	2.300	23	24	2	-4
2.284	2.200	22	23	2	-3
2.184	2.100	21	22	2	-2
2.084	2.000	20	21	2	-1
1.984	1.900	19	20	2	-0
1.884	1.800	18	19	1	-9
1.784	1.700	17	18	1	-8
1.684	1.600	16	17	1	-7
1.584	1.500	15	16	1	-6
1.484	1.400	14	15	1	-5
1.384	1.300	13	14	1	-4
1.284	1.200	12	13	1	-3
1.184	1.100	11	12	1	-2
1.084	1.000	10	11	1	-1
.984	.900	9	10	1	-0
.884	.800	8	9		-9
.784	.700	7	8		-8
.684	.600	6	7		-7
.584	.500	5	6		-6
.484	.400	4	5		-5
.384	.300	3	4		-4
.284	.200	2	3		-3
.184	.100	1	2		-2
.084	---	---	1		103741-1
C	B	A	NO OF POS	ASSEMBLY PART NUMBER	



RECOMMENDED HOLE LAYOUT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ± .005 ANGLES ±	CONTRACT NO	AMP INCORPORATED Harrisburg, Pa.	
	DR 7-19-85 L. RINGLEY		
MATERIAL - HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR-BLACK	CHK 7-19-85 R. ELICKER	NAME ASSEMBLY, MOD II, HEADER, BREAKAWAY, SINGLE ROW, .100¢, VERTICAL, WITH .025 SQ POSTS	
	APPD 7-19-85 R. ELICKER	SIZE C	F5CM NO 00779
POSTS: PHOSPHOR BRONZE FINISH	DSGN APPD	DRAWING NO 103741	
POSTS ③	OTHER APPD	SCALE 4:1	SHEET 1

103741